

## Technical Datasheet

### 5½ in 20 lb/ft L80 Type 1 (API 5CT)

Clearance: Standard Bevel: 45°

#### PIPE BODY CHARACTERISTICS

Nominal OD	5.500 in
Nominal ID	4.778 in
Min. Yield Strength	80 ksi
Nominal Wall Thickness	0.361 in
Minimum Wall Thickness	87.5 %
Drift	4.653 in

#### CONNECTION PROPERTIES

Coupling OD (nominal)	6.098 in
Coupling ID (nominal)	4.711 in
Make-up Loss	4.535 in
Coupling Length	10.472 in
Tension Efficiency	100 % of pipe
Compression Efficiency	100 % of pipe
Internal Pressure Efficiency	100 % of pipe
External Pressure Efficiency	100 % of pipe

#### CONNECTION PERFORMANCE

Tensile Yield Load	466 klb
Compression Yield Load	466 klb
Internal Yield Pressure	9 190 psi
External Pressure Resistance	8 830 psi
Max. Bending with Sealability	48 °/100 ft
Max. Structural Bending	67 °/100 ft
Max. Load on Coupling Face	282 klb

#### TORQUE VALUES

Minimum Make-up torque	6 970 ft-lb
Optimum Make-up torque	7 740 ft-lb
Maximum Make-up torque	8 520 ft-lb
Minimum Shoulder Torque	390 ft-lb
Maximum Shoulder Torque	5 420 ft-lb
Maximum Operational Torque	9 370 ft-lb

**Box end finish: Cu-Plating Pin end finish: As machined Lubrication: API-Modified**



Connection qualified as per API RP 5C5 4th edition (2017) - CAL IV

**TUBACEX**  
GROUP